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When refurbishing hand sewing machines please refer to the following documentation in addition to the sewing machine manual. The existing paperwork has changed slightly.  
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Singer for Deluxe Zig-Zag Sewing Machines. Instruction Manual For The Golden Instructions Touch & Sew Deluxe Zig-Zag Sewing Machine/Model 645 SINGER 1969.

<http://www.amazon.com/s?ie=UTF8&page=1&rh=i%3Aaps%2Ck%3ASinger%20for%20Deluxe%20Zig-Zag%20Sewing%20Machines>

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<http://www.sewingpartsonline.com/instruction-manual-singer-631-635-and-645.aspx>

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